**Etched Plaques**

**CSI Specifications**

**Section 10 14 16 (Section 10420)**

**Plaques**

Impact Architectural Signs

26 E Burlington Ave

LaGrange, IL 60525

(708) 469-7178

<http://www.impactsigns.com/stainless-steel-plaques/>

<http://www.impactsigns.com/brass-plaques/>

<http://www.impactsigns.com/etched-copper-plaques/>

<http://www.impactsigns.com/bronze-plaque/>

<http://www.impactsigns.com/aluminum-plaques/>

specifications@impactsigns.com

The section must be carefully reviewed and edited by the Architect to meet the requirements of

the project and local building codes. Coordinate this section with other specification sections and

delete all italicized "Specifier Notes" when editing this section.

This section covers cast plaques manufactured by Impact Architectural signs. For assistance with

specific product applications, please contact the manufacturer. Detailed technical information,

including available sizes, may be obtained from the website listed above.

**Part 1 – General**

**1.1 Section Includes**

A. Etched Stainless Steel Plaques

B. Etched Brass Plaques

C. Etched Bronze Plaques

D. Etched Copper Plaques

E. Etched Aluminum Plaques

**1.2** **Scope**

A. Furnish letters and hardware necessary to install cast metal letters shown on drawings and herein specified.

**1.3 Submittals**

A. Manufacturer’s descriptive literature and specifications.

B. Submit manufacturer's shop drawings, indicating materials, typography, artwork, and mounting.

**1.4 Quality Assurance**

A. Manufacturer to have a minimum of 20 years experience in manufacturing letters.

B. All letters to be manufactured by one manufacturer.

**Part II – Products**

**2.1 Acceptable Manufacturer**

A. Impact Architectural Signs

26 E Burlington Ave

LaGrange, IL 60525

(708) 469-7178

specifications@impactsigns.com

B. Substitutes: Substitutes are not acceptable.

SPECIFIER NOTE: Edit the following paragraphs as required to specify the Cast Plaque

applicable to the project. Delete those not required.

**2.2 Product Information Cast Plaques**

A. Material: [Etched Stainless Steel Plaques] [Etched Brass Plaques] [Etched Bronze Plaques] [Etched Copper Plaques] [Etched Aluminum Plaques]

SPECIFIER NOTE: Consult the manufacturer for assistance in determining optimum plaque

width and height. Circular Cast Plaques and special shaped plaques like ovals are also available.

Contact the manufacturer for more information.

B. Size: [\_\_\_\_] tall x [\_\_\_\_\_] wide

(max size for etched plate 36” x 96 or 48” x 96”. Larger sizes may be available upon request)

C. Border Options:

1. Standard Border: [Single Line] [Double Line] [Bevel edge]

D. Finishes:

1. Background Finish: [Satin] [Polished]

4. Recessed Letter Color(s): [Light Oxide Stain] [Dark Oxide Stain] [Dark Green]

[Metallic Grey] [Black] [Natural Sandblast] [Light Bronze] [Medium Bronze] [Dark

Bronze][Golden Bronze] [Dark Brown] [Dark Grey] [Medium Grey] [Light Grey]

[Beige] [Cream] [Ivory] [White] [Orange] Dark Blue] [Medium Blue] [Light Blue]

[Green] [Red] [Dark Red] [Maroon] [\_\_\_\_\_\_\_\_Custom PMS match]

(multiple colors available)

SPECIFIER NOTE: Impact recommends that all bronze plaques have a protective coating

5. Protective Coatings: [Semi-Gloss Clear Protective Lacquer for Interior

or Exterior Applications][Gloss Diamond Shield Protective Coating for Exterior

applications]

E. Emblems & Special Décor:

SPECIFIER NOTE: Impact has many standard emblems including many civic and

fraternal organizations, religious groups, government agencies, and armed services.

1. Standard Emblems and Logos: [Etched]

2. Custom Emblems and Logos: [Etched]

SPECIFIER NOTE: You can add a portrait to your plaque as an etched photo

3. Portraits:[Etched]

F. Mounting Methods:

1. Standard Mounting Methods: [Drill and Tap with Threaded Studs] [Boss and

Stud] [Rosettes & Toggle Bolts (for drywall) ] [Stud Mount (for masonry)]

[Through-the-Face Mount] [Rosettes, Machine Screws & Expansion Sleeves (for

masonry)]

2. Optional Mounting Methods: [Garden Stake Mount] [Square Post Back Mount] [Integral Post Cap

Mount] [Post and Panel Mount] [Curved Plaques]

H. Typestyle: [Condensed] [Normal] [Expanded]

Letter style: [Font Name]

Letter size: [Manufacturer Choice] [Match as closely as possible] [Exactly as noted]

K. Layout and Copy: [As indicated] [Center Copy] [Flush Left] [All Caps] [Upper/Lowercase]

[Modify layout/line breaks (as needed)]

**Part III – Execution**

**3.1 Installation**

A. A qualified installer shall install etched metal plaques

B. Impact! Arcitectural Signs offers installation nationwide for architectural signage.

C. Install signs level, plumb, and at the height indicated with sign surfaces free from distortion or other defects in appearance.

**3.2 Warranty**

A. Plaques should be guaranteed for the life of the business against defects.

END OF SECTION